



The pit frame accessory is a one-piece welded unit with no additional welding required. There are different type frames (2 for the standard duty scale, 1 for the heavy capacity unit, and 3 for the Lift Deck models) with many sizes for each type. This accessory is designed for in-floor or 'flush' applications. In general, a hole is cut in the concrete, the pit-frame accessory is installed in the hole, then concrete is poured around and under the frame. Once cured, the scale platform is set into the frame and installation can be completed.

A. Standard Duty Pit Frames:

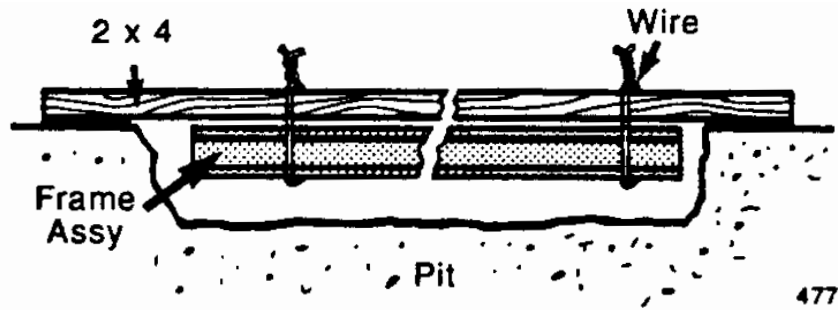
Standard duty frames are available in mild steel and stainless steel for seven (7) sizes. The concrete work and frame setting is usually done by a contractor, with a scale technician completing the project by setting and installing the scale.

1. Place the pit frame, standard or heavy duty, in the approximate position it will occupy on the floor.
2. Mark out the position of the hole to be made. The hole **MUST** be a minimum of 12" larger than the pit frame on all sides. Should pit drainage be required, slope the pit floor to an installed drain while maintaining a level area at each corner. Use the attached drawings for measurements.
3. The hole will have to be deep enough to accommodate the pit coping, plus the thickness of the pit floor. Use the attached drawings for measurements.

B. Setting the pit frame:

Once the properly sized and prepped hole has been cut in the concrete floor, use these steps to help set the frame properly.

- Set the frame in the hole supported at about the correct height.
- Set two 2 x 4's on edge (longer than the width of the hole) across the opening.
- Use soft wire and make 2 loops by twisting wire around each 2 x 4 and the frame.



- With the frame supported by the wire and 2 x 4's, use a level to set the frame flush with the surrounding floor, level, and at the correct height by twisting or untwisting the wire.
- Use the included drawings for concrete specifications and amounts.
- Make sure the conduit for the scale cable is in place and secured into the frame opening.
- Pour the concrete around and under the frame ensuring a smooth and level finish.
- If a drain is included, use the drawings in this bulletin to put a slope in the pit floor to it.
- Cure to a minimum of 2000 psi before cutting wire (flush)
- Pull the cable through the conduit before placing the scale platform in the frame.
- Level the platform before installing the instrumentation.

C. Heavy Duty Frames:

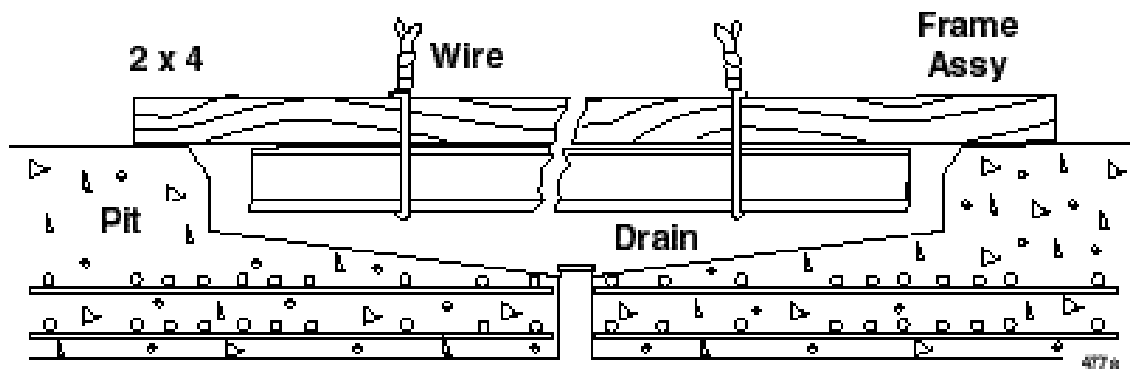
Heavy duty pit frames are available in 4 sizes, mild steel only as standard product. The concrete work and frame setting are usually done by a contractor, with a scale technician completing the project by setting and installing the scale.



Caution: Heavy duty frames require substantially more concrete work and preparation than standard duty frames. Rebar and extra thick concrete are required to accept the pier loading that a 20K scale will have. Use only the proper drawing, 21897, included in this bulletin.

1. Setting the pit frame: Once the properly sized and prepped hole has been cut in the concrete floor, use these steps to help set the frame properly.

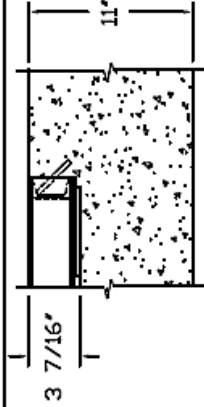
- Set the frame in the hole supported at about the correct height.
- Set two 2 x 4's on edge (longer than the width of the hole) across the opening.
- Use soft wire and make 2 loops by twisting wire around each 2 x 4 and the frame.



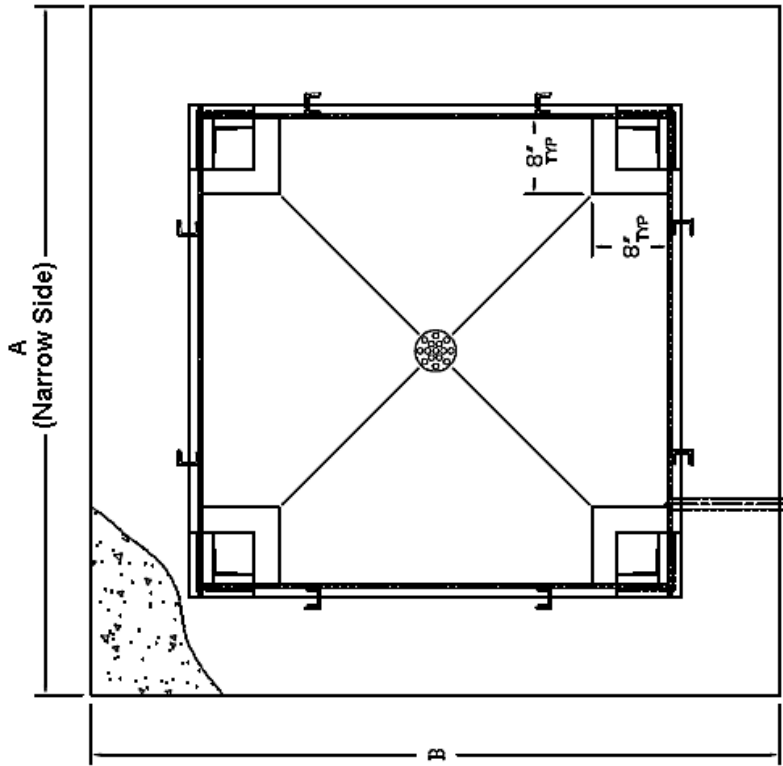
- With the frame supported by the wire and 2 x 4's, use a level to set the frame flush with the surrounding floor, level, and at the correct height by twisting or untwisting the wire.
- Use the included drawings for concrete specifications and amount.
- Make sure the conduit for the scale cable is in place and secured into the frame opening.
- Pour the concrete around and under the frame ensuring a smooth and level finish.
- If a drain is included, use the drawings in this bulletin to put a slope in the pit floor to it.
- Cure to a minimum of 2000 psi before cutting wire (flush).
- Pull the cable through the conduit before placing the scale platform in the frame.
- Level the platform before installing the instrumentation



Note: *The conduit must be installed through the hole provided.
Align the pit frame and conduit with desired scale location.*



MILD STEEL		PLATFORM		STAINLESS STEEL	
MS MODEL / P/N	OLD P/N	A	B	SS MODEL / P/N	OLD P/N
ACC-1728 / 63757	92849	5'	5'	ACC-H1728 / 63758	92849-S
ACC-1729 / 63759	92850	6'	6'	ACC-H1729 / 63760	92850-S
ACC-1730 / 63761	92851	7'	7'	ACC-H1730 / 63762	92851-S
ACC-1732 / 63763	92852	8'	8'	ACC-H1732 / 63764	92852-S
ACC-1734 / 63765	92853	9'	9'	ACC-H1734 / 63766	92853-S
ACC-1736 / 63767	92854	10'	10'	ACC-H1736 / 63768	92854-S
ACC-1741 / 64062	93108	8'	8'	ACC-H1741 / 64063	93109-S



SOME OF THE SPECIAL PIT INSTALLATIONS

MILD STEEL		PLATFORM		STAINLESS STEEL	
MS MODEL / P/N	OLD P/N	A	B	SS MODEL / P/N	OLD P/N
79214		2'-8" x 5'-1"	4'-8" x 7'-1"		
		2'-6" x 4'-2"	4'-6" x 6'-2"	79884	
		2'-6" x 5'-0"	4'-6" x 7'	80042	
81242		7' x 7'	9'		
81964		4' x 4'-6"	6' x 6'-6"		
82308		2'-6" x 3'-8"	4'-6" x 4'-8"	23557	
		6' x 6'	9'	83847	
84080		5' x 10'	7' x 12'		
		3' x 5'	5' x 7'	32176Q	



PIT FRAME INSTALLATION
1K - 10k

PIT INSTALLATION
1 - 10K, MS AND SS
21896

